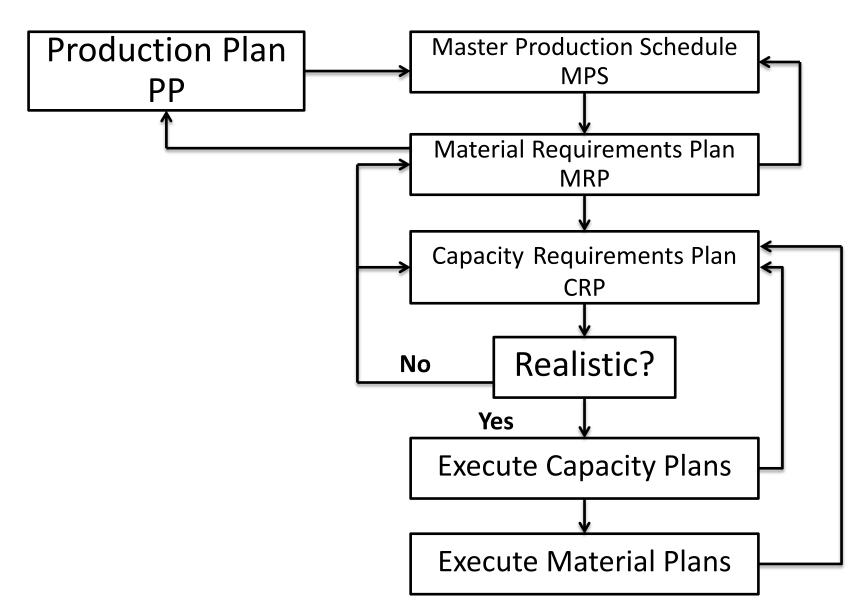
MATERIAL FLOW AND PRODUCTION MANAGEMENT

IIB3320

MRP PROCESS



MASTER PRODUCTION SCHEDULE

1. Production Plan

CRP

- Size of machine
- Procuring machines

Long-term

MPS

- The use of machine
- Work force scheduling
- Material Requirement Planning, MRP

Mid-term

PS

- Production schedule and production facilities
- Work process management & planning

Short-term

MRP STRUCTURE

